A facile low-temperature route for preparing monodisperse Mn₃O₄ nanopolyhedrons from amorphous MnO₂ nanoparticles

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ABSTRACT

A simple hydrothermal route has been utilized for preparing monodisperse tetragonal Mn₃O₄ nanocrystal from new-made amorphous MnO₂ nanomaterials. The MnO₂ nanomaterials with its mother solution are directly used as precursor without any pre-separation or pre-disposal process. The as-obtained samples are characterized by XRD, FTIR, SEM, TEM, SAED, and VSM. The two stages reaction procedures are clarified with the hydrothermal treatment time increasing. First stage is the formation of MnOOH nanorods and Mn₃O₄ nanoparticles mixture. Another is the transformation from MnOOH nanorods to monodisperse Mn₃O₄ polyhedron nanoparticles. The VSM results indicate the excellent superparamagnetic character of as-obtained Mn₃O₄ polyhedron nanoparticles at room-temperature.

Keywords: Nanomaterial; Mn₃O₄; Hydrothermal; MnO₂; superparamagnetic.

1. INTRODUCTION

Manganese oxides and oxyhydroxides have been paid more attentions as important multifunctional and extensive utilized-prospects materials. Manganese oxides nanomaterials show excellent supercapacitive characteristics with high values of specific capacitance, catalysis, magnetic properties[1,3]. Moreover, manganese oxides are in abundance and low cost as well as environmentally benign nature[6]. MnO₂ shows an effective catalysis for selective reduction of nitrobenzene and the decomposition of NOₓ[5]. Mn₃O₄ is also used to produce manganese zinc ferriteas soft magnetic materials and lithium manganese oxides as rechargeable electrode materials[9]. MnOOH has been used for adsorption of chemical and radioactive wastes and for oxidation of non-biodegradable.

For preparation of manganese oxides, various method have been developed and exploited, such as hydrothermal [8], sol-gel[9], electro-deposition [10], solvothermal[11] etc. As we known, though KMnO₄ as a solvothermal precursor has been widely adopted for synthesizing Mn₃O₄ nanomaterials, most reports have just focused on obtained a single targeted product and neglected reaction intermediate processes[11]. Consequently, the ambiguous reaction mechanism is necessary to be elucidated.

For clarifying the reaction procedures in water-ethanol solvothermal system, we divide the whole reaction processes into room-temperature mixture reaction stage and solvothermal treatment stage, rather than directly treatment of the mixture of KMnO₄ and water-ethanol in hydrothermal system. By this alternative route, not only reaction intermediate products including amorphous MnO₂ nanoparticles, and MnOOH nanorods are acquired, but also it is disclosed MnO₂ could be directly utilized as precursor to prepare lower valance manganese oxides or oxyhydroxides nanomaterials under appropriate reducer assistance. The samples obtained at different stages were characterized by XRD, FTIR, SEM, TEM and SAED. Furthermore, the room-temperature magnetic properties of typical samples were measured by VSM.

2. EXPERIMENTAL

MnO₂ amorphous nanomaterial was synthesized according to the reference[12]. For preparing Mn₃O₄ nanomaterial, the solution was not re-newly made by fresh Mn₁O₃ amorphous nanomaterial, but directly used the turbid mixture contained amorphous MnO₂ in hydrothermal approach. Take a typical example, 20 ml above-mentioned mixture was transferred into Teflon-lined stainless-steel 25 ml capacity autoclave. The autoclave was sealed and maintained constantly at 160 °C for 24 h in a digital-controlled constant temperature oven. Then autoclave was cooled to room-temperature naturally. The yellow-brownish precipitate was centrifuged and washed extensively with de-ionized water and ethanol in turn many times. Finally, the obtained products were dried under vacuum at 60 °C for storage and further characterization.

The product were characterized by X-ray powder diffraction (XRD, Bruker D8, Germany) equipped with graphite monochromatized Cu Ka radiation (λ = 1.54056 Å), employing a scanning rate of 0.02° s⁻¹, in the 20 ranges from 10° to 70°. Infrared spectra (4000–400 cm⁻¹) were recorded by a Nicolet 5DX FTIR spectrometer with 1 cm⁻¹ resolution. The micro-morphologies and nanostructure of products were inspected by scanning electron microscopy (SEM, Philip XL30, Holland), transmission electron microscopy (TEM, Hitachi, H800EM, Japan) with selected area electron diffraction (SAED). The room-temperature magnetic properties of typical samples are characterized by vibrating sample magnetometer (VSM, Lake Shore 735VSM, USA) in the range of -5000 -5000 Oe.
3. RESULTS AND DISCUSSIONS

The XRD patterns of the samples obtained by different routes are investigated and laid out in Figure 1. Figure 1a shows the amorphous material sample obtained via solution route at room-temperature. The material is confirmed as MnO₂ by element analysis and FTIR spectra shown in figure 2a, which is according with the literature[12]. The pattern shown in figure 1b exposes the sample obtained via hydrothermal at 160 °C for 12 h is composed of monoclinic phase γ-MnOOH (JCPDS 41-1379) and tetragonal phase Mn₃O₄ (JCPDS 24-0734 hausmannite-type). The diffraction peaks of γ-MnOOH are signed by “*” in the pattern. When hydrothermal process was lasted at 160 °C for 24 h, the pure Mn₃O₄ nanomaterial was demonstrated by sample’s XRD pattern shown the figure 1d. The cell parameters of the product are corrected as a = 5.749(2) Å and c = 9.455(1) Å. Above results suggest that the reaction from MnO₂ to Mn₃O₄ nanomaterial can be accomplished via hydrothermal at 160 °C for 24 h. Meanwhile, The series of XRD patterns also explored that this transformational processes from MnO₂ to Mn₃O₄ nanomaterial can be divide two stages including the transfer from MnO₂ to γ-MnOOH intermediate, and then to Mn₃O₄ nanomaterial. In other words, the Mn⁴⁺ is firstly reduced to Mn³⁺, and then part of Mn³⁺ is further reduced to Mn²⁺ in the procedures. For investigating the function of additive CTAB, the hydrothermal process was also performed at similar conditions except without CTAB at 160 °C for 12 h. The XRD pattern of the sample indicate the product is made up of γ-MnOOH and Mn₃O₄ nanomaterials (figure 1e), which is also approved by the FTIR spectrum shown in figure 2c.

FTIR spectra were inspected and listed in figure 2. When the sample was obtained at room-temperature, the spectrum was resembled with that of MnO₂ shown in figure 2a. The spectrum displayed a strong absorbance band at 523 cm⁻¹ due to Mn-O vibrations of MnO₂. The bands at 2931 and 2860 cm⁻¹ indicated some CTAB absorbed by the amorphous MnO₂ nanomaterial. The peaks at 1080 to 1160 cm⁻¹ were attributed to the OH bending modes. Another peak at 2089 cm⁻¹ considered as a combination band of the OH stretching mode at 2680 cm⁻¹ and the excited lattice mode at 592 cm⁻¹ was also observed. The belonged to γ-MnOOH. The peaks below 627 cm⁻¹ could be attributed to the Mn–O vibrations. The results indicated that the γ-MnOOH was existed in the sample, which was consistent with some studies of Kohler et al[13] and Sharma et al[14]. Meanwhile, the characteristic FTIR absorption peaks of the Mn₃O₄ were appeared in the spectrum with the bands at 634, 531 and 416 cm⁻¹. The FTIR spectra of the as-obtained sample by hydrothermal treatment 24 h with CTAB was presented in figure 2d. Three main absorption peaks were inspected in the range of 400-650 cm⁻¹, the band 634 cm⁻¹ was characteristic of Mn-O stretching modes in tetrahedral sites, whereas vibration frequency at 531 cm⁻¹ was attributed to the distortion vibration of Mn-O in an octahedral environment. The third vibration band at 416 cm⁻¹ corresponded to the vibration of manganese species (Mn³⁺) in an octahedral site, and 1632 and 1402 cm⁻¹ bands were normally attributed to O-H bending vibrations combined with Mn atoms[15].
the sample was made up of $\gamma$-MnOOH nanorods and Mn$_3$O$_4$ nanoparticles, which was proved by SAED patterns shown in figure 4. Compared figure 3c to 3a, with some CTAB assistance, more regular product with lower agglomeration was synthesized. It should be contributed to the interaction inhibited the crystal aggregation between CTAB and crystal surface. With the hydrothermal treatment enhanced to 24 h, the sample was composed of uniform mono-disperse regular polyhedral nanoparticles with the size ca. 50-60 nm shown in figure 3D.

![TEM images and SAED patterns](image)

**Fig. 4** The TEM images and SAED patterns of samples obtained via hydrothermal for 12h. A) Low magnification image; B) the single nanorod with its SAED patterns signed as $l_1$, and $l_2$; C) High magnification image; D) the SAED pattern of the nanoparticle with its corresponding TEM image inserted

To further investigate crystal status of samples obtained hydrothermal treatment, the TEM and SAED were applied to inspect samples and typical micrographs and ED pattern were shown in figure 4 and figure 5, respectively. Figure 4 A and 4C showed two different magnification TEM images of the samples obtained at 12h, the sample was constitutes of nanorods with diameter ca.40 nm and polyhedron nanoparticles with the size about 60-80nm accordingly with figure 3C. The ED patterns and corresponding TEM image were exhibit in the figure 4 B and 4D, respectively. Two different crystal facet ED pattern of nanorods were shown in figure 4b as inserts $l_1$ and $l_2$, which is accordance with monoclinic phase $\gamma$-MnOOH calculated by crystal facet interspacing and correspond the diffraction direction of ED are as [1-2 1] and [011], respectively. The obvious contrast diffracted SAED pattern of representative nanoparticle indicated nanoparticles was belonged to the different structure with the nanorods, and its corresponding TEM image was inserted into figure 4D. By calculated of patterns, the sample was the tetragonal phase Mn$_3$O$_4$ structure. The diffraction direction of electron beam is along [001]. Above SAED patterns and TEM images further demonstrated that the sample was composed of different shape $\gamma$-MnOOH and Mn$_3$O$_4$.

The TEM image shown in figure 5 further indicated uniform polyhedron structure nanoparticles with the narrow size distribution between 50-60nm. The typical SAED pattern was shown in figure 5D and its responding representation particle was inserted in the picture. The electron beam was ascertained as [010] direction and the $d$ values of various crystal facets accord with them of tetragonal phase Mn$_3$O$_4$.

![TEM images and SAED patterns](image)

**Fig. 5** The TEM images and SAED patterns of samples obtained via hydrothermal for 24h. A) B) and C) are different magnification image of the sample; D) the SAED pattern of the nanoparticle with its corresponding TEM image inserted in the picture.

Based on above inspected results, the pure Mn$_3$O$_4$ nanoparticles growth procedures can be demonstrated by the scheme 1 and described as follow: 1) The amorphous loose MnO$_2$ nano-multiceps formation. 2) During the hydrothermal treatment earlier stage, the mixture of MnO$_2$ is gradually turned into $\gamma$-MnOOH nanorods and Mn$_3$O$_4$ nanoparticles. 3) In the hydrothermal treatment later stage, the $\gamma$-MnOOH is gradually reduced to Mn$_3$O$_4$. The firstly stage is easily accomplished at room-temperature, for KMnO$_4$ shows strong oxidizability and oxidizes ethanol into aldehyde with the MnO$_2$ formation. For the CTAB as a surfactant is readily absorbed on surface of MnO$_2$ crystal nucleus, the crystal MnO$_2$ grow very slowly and loose structure is finally formed at low-temperature. The intention of keeping the reaction at room-temperature for 24h is that no residues KMnO$_4$ are insured. In the second stages, the formation of $\gamma$-MnOOH and Mn$_3$O$_4$ nanomaterial should be attributed to the infirm oxidability and reducibility of MnO$_2$ and ethanol. Under hydrothermal treatment conditions at 160 °C for 12 h, A part of amorphous MnO$_2$ particles are further reduced to $\gamma$-MnOOH by ethanol with the crystal shape transference from nano-multiceps to regular nanorods. Meanwhile, other parts of MnO$_2$ particles are directly reduced to Mn$_3$O$_4$ nanoparticles with the crystal phase and appear transformation. In the finally stage, with the treatment time changed from 12 h to 24h, the $\gamma$-MnOOH is further reduced and changed to Mn$_3$O$_4$ in water-ethanol system. Meanwhile, nanorods completely disappear and form the single component nanoparticles. The formation of Mn$_3$O$_4$ nanoparticles in the hydrothermal system are reasonable illuminated by a dissolution–recrystallization mechanism and cleavage-decomposition mechanism. Compared to the sample via directly used KMnO$_4$ and water-ethanol (1:1) as hydrothermal precursors at 160 °C for 12 without CTAB, the above indirectly reaction process is more facely obtained lower aggregative nanomaterial.

![Scheme 1](image)

**Scheme 1** The reaction processes for forming of Mn$_3$O$_4$ nanoparticles via hydrothermal treatment.
For further distinguishing as-obtained MnO₂, intermediate product, and pure Mn₃O₄ nanomaterials, the room-temperature magnetic properties of them are characterized by VSM and obtained hysteresis loops are shown in figure 6. The M–H curves show that the loops of MnO₂ and mixture intermediate are linear with the field with coercivity about 17.107 and 20.059 Oe, respectively. Contrarily, the loop of the Mn₃O₄ nanomaterial reveals an obvious small bend magnetic field in the range of -1500 to 1500 Oe with coercivity about 9.6798 Oe. Compared to the MnO₂ precursor, the coercivity of pure Mn₃O₄ nanoparticles is declined to half; however, the coercivity of the mixture intermediate is slightly increased. This result should be attributed to the transformation of crystal structure, valence of Mn and shape of samples. Because the no hysteresis shown in Mn₃O₄ sample M–H behavior is like in the case of paramagnetism and the magnetization never gets saturated even at very high applied field, this state of the ferromagnetism is called ‘superparamagnetism’[18], indicating the superparamagnetic character of the Mn₃O₄ samples. When ferromagnetic systems lose their multidomain character, they are then termed as single domain with their magnetic spins aligned along one of the easy directions of magnetization. Compared with the report of Ozkaya et al [19], the bend existed in the loop of Mn₃O₄ nanomaterials should be contributed to different size and shape come from crystallization condition of the product.

4. CONCLUSIONS

In this work, Mn₃O₄ nanoparticles have been successfully obtained via a facile hydrothermal treatment, in which new-made amorphous MnO₂ nanoparticles with its mother-solution are directly used as precursor. This work firstly shows that MnO₂ can be transferred into monodisperse Mn₃O₄ polyhedron nanoparticles with the size around 60-80 nm via a suitable hydrothermal process, and reveals MnOOH nanorods is important intermediate. During the formation of Mn₃O₄ nanoparticles, the crystal phase growth and shape change are reasonable illuminated by a dissolution–recrystallization mechanism. The as-prepared Mn₃O₄ nanoparticles show super-paramagnetic character due to the small size effect.

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Fig. 6 The room-temperature magnetic properties of samples. A) the mixture of MnOOH nanorods and Mn₃O₄ nanoparticles; B) amorphous MnO₂ nanoparticles; C) Mn₃O₄ nanoparticles. Inset: the magnified pattern of the low field region.