ABSTRACT

Microdroplets with diameters in the range of a few micron are important for various industrial processes and atmospheric research. Characteristic properties like evaporation and condensation rates of single droplets have been studied in the current literature using almost exclusively electrodynamic levitation traps of hyperbolic geometry [1]. Because the positioning of a charged microdroplet in these traps is very restricted a feedback control using a high-speed camera has been developed. The basic part of the experimental setup is the flatness-based feedback control system. The actual droplet position and velocity is estimated and the resulting voltages of an electrode arrangement are calculated to allow trajectory following-up.

Keywords: microdroplet, levitation, flatness-based controller, tracking

1 EXPERIMENTAL SETUP

The schematic setup of the feedback control shown in Fig. 1 consists of an electrode arrangement, a camera system, a feedback control system, and a high-voltage amplifier. The microdroplet is generated using a piezo actuator. The electrostatic field of the electrode near the nozzle causes the droplet to be charged by induction. The high-speed camera captures the microdroplet (65 μm in diameter) using a microscope lens and transfers position and timestamp information to the external digital signal processor (DSP) of the controller. Due to the image generation and processing time the actual droplet position is different from the captured image. For compensation of this time delay a prediction model for the actual position is used. Regarding the desired trajectory, which can be freely chosen in the focused two-dimensional object plane of the camera-system, the trajectory follow-up controller calculates the desired electrode voltages. These electric potentials in the range of ±1000 volts relating to ground are applied to the electrodes by a 4-channel high-voltage amplifier. In the case of a circular orbit with a diameter of 2 mm for the desired trajectory, the maximum output voltage of the amplifier limits the microdroplet’s velocity to approx. 0.6 m/s. In the following the components of the experimental setup are described in detail.

1.1 High-speed Camera System

The trajectory of the charged microdroplet is observed using an intelligent high-speed camera system from Matrix Vision including a 400 MHz PowerPC system. At the beginning of each exposure process of the CCD-sensor an according timestamp is generated. The position of the droplet is determined by a simple and fast image processing algorithm. If the whole greyscale image is read-out and processed it takes about 10 ms from the exposure start until position and timestamp information are transferred via serial port.

1.2 Feedback Control System

The control process is nonlinear but satisfies the conditions of a so-called flat system, and therefore a flatness-based trajectory follow-up controller has been designed. Main part of this feedback control system is a nonlinear observer, i.e., a tracking algorithm for the microdroplet to estimate the actual position and velocity components from the camera-delivered position data at specified points of time.

1.3 High-Voltage Amplifier

The high-voltage part of the 4-channel amplifier is a fully symmetric current source. The outputs with a
maximal voltage of $\pm 1000$ volts are separated from the inputs via optocouplers [2].

## 2 CONTROL AND TRACKING

### 2.1 Flatness-based Controller

To calculate the voltages that have to be applied to the electrodes for following-up the desired trajectory, a droplet model including all significant forces is needed. Assuming the charged microdroplet to be a point charge $Q$ and a spherical particle in the Stokes' flow regime the equation of motion is

$$m\ddot{q} = (m - m_a)g - 6\pi\eta r\dot{q} + Q\mathbf{E}(q, V_i).$$  \hspace{1cm} (1)

Gravitational force, lift force, friction force, and electrostatic force are regarded. The electric field $\mathbf{E}(q, V_i)$ is a nonlinear function in the spatial coordinates $q = (y, z)^T$ and the electric voltages $V_i, i = 1, ..., 4$. Using the state vector $\mathbf{x} = (y, \dot{y}, z, \dot{z})^T$, the equation of motion can be rewritten as a nonlinear first-order differential equation system

$$\dot{\mathbf{x}} = \mathbf{A}\mathbf{x} + \mathbf{b}(\mathbf{x}, V_i)$$ \hspace{1cm} (2)

with the matrix $\mathbf{A}$ and vector $\mathbf{b}$ calculated from Eqn. (1). To generate the electric field components $E_y$ and $E_z$, only two independent voltages $U_1 = V_1 = -V_3$ and $U_2 = V_2 = -V_4$ are required. Opposite electrodes are applied to opposite electric voltages to use the bipolar range of the high-voltage amplifier in an optimal way. Near the center of the electrode arrangement the electric field can be estimated in a good approximation by using a separation approach, linear in the two independent voltages $U = (U_1, U_2)^T$, namely,

$$\mathbf{E}(\mathbf{q}, U) = \mathbf{N}(\mathbf{q})U.$$ \hspace{1cm} (3)

The position depending components of the matrix $\mathbf{N}$ are calculated by using finite-element method (ANSYS). Using the inverse $\mathbf{N}^{-1}$ and Eqn. (1), the inputs $U$ of the control process can be expressed in terms of $q$ and the derivatives with respect to time $\dot{q}$ and $\ddot{q}$. This system satisfies the conditions of flatness [3], and therefore a flat output $\mathbf{y}_f = q = (y, z)^T$ can be found with

$$\mathbf{u} = \mathbf{u}_{f,d} = \mathbf{N}(\mathbf{q})U = \mathbf{y}_f.$$ \hspace{1cm} (4)

In this inverse dynamics problem, appropriate inputs $U$ can be determined to steer the control system by applying the desired trajectory $\mathbf{y}_{f,d}(t) = \mathbf{q}(t)$ and its derivatives with respect to time $\dot{\mathbf{y}}_{f,d}$ and $\ddot{\mathbf{y}}_{f,d}$ in Eqn. (4). To stabilize the system against different initial conditions in droplet position and velocity as well as perturbations, a state feedback controller for trajectory following-up was designed. Therefore new inputs $\mathbf{u}$ are defined

$$\mathbf{u} = \mathbf{u}_{f,d} - c_1 (\mathbf{y}_f - \mathbf{y}_{f,d}) - c_2 (\dot{\mathbf{y}}_f - \dot{\mathbf{y}}_{f,d}).$$ \hspace{1cm} (5)

The constants $c_1$ and $c_2$ are determined to achieve an asymptotic stable following-up error $\varepsilon(t)$

$$\lim_{t \to \infty} \varepsilon(t) = \lim_{t \to \infty} (\mathbf{y}_f(t) - \mathbf{y}_{f,d}(t)) = 0.$$ \hspace{1cm} (6)

If the position $(y, z)^T$ and velocity components $(\dot{y}, \dot{z})^T$ of the microdroplet known at every point of time, the voltages $U$ to allow trajectory following-up of $\mathbf{y}_{f,d}(t)$ can simply be determined using Eqn. (5) and Eqn. (4) (left part of Fig. 2). The camera system, however, only supplies the position of the droplet at discrete points of time and no information about the velocity components. Therefore a so-called observer has to be applied.
to estimate the components of the state vector which cannot be directly measured (actual position and velocity, right part of Fig. 2). This estimated state vector \( \hat{\mathbf{x}} \) can now be used to determine the voltages for trajectory following-up.

### 2.2 Microdroplet Tracking

Due to the image generation and read-out process, the actual droplet position is different from the captured image. To predict the actual position and velocity of the droplet, the observer has to integrate the second order differential equation of motion using a fast approximation algorithm. Therefore initial conditions of position and velocity are required and also the time dependence of the electric field. Defined initial conditions for the tracking can be obtained by applying a two-phase ac voltage according to conventional electrodynamic levitation traps [4] after the microdroplet is dispensed. The expulsion velocity of about 1.5 m/s at the nozzle is too high to trap the microdroplet using the camera system. The microdroplet oscillates with a small carrier is slowed down and trapped near the center of the electric field of quadrupole character.

![Figure 3: Trajectory of a charged microdroplet in an electric field of quadrupole character.](image1)

![Figure 4: Closeup of the trajectory simulation.](image2)

Figure 3 shows a simulated trajectory of a charged microdroplet in the time depending quadrupole potential. The single droplet with a diameter of 65 \( \mu \)m, an initial velocity of 1.5 m/s at the dispenser and 1 \( \cdot \) 10\(^8\) charge carrier is slowed down and trapped near the center of the camera image. The microdroplet oscillates with a small amplitude and a phase shift of \( \pi \) according to the driving electrode voltage \( U(t) \). Regarding this phase shift, together with the fact of a maximum in probability density at the reversal points of a harmonic oscillation, the camera system is able to capture the droplet at such a reversal point. By processing this starting image with the timestamp \( t_1 \), all initial conditions of position but also velocity can be determined exactly. After the position information has been transferred, all voltages are switched off and the tracking algorithm is started at the point of time \( t_2 \) when the microdroplet reaches the reversal point next. Regarding the desired trajectory, the follow-up controller is now able to calculate the voltages \( U \). After these voltage values have been sent to the Digital-to-Analog Converter, the tracking algorithm estimates the actual state vector using the explicit Euler method and the approximated electric field according to Eqn. (3). The trajectory prediction and voltage calculation steps are carried on until new position and timestamp information arrives at the observer.

Generally, when the camera starts exposing a new image at \( t_k \), at the same time the tracking algorithm stores the actual predicted position and velocity to compare the data when the according image information is transferred from the camera some milliseconds later at \( t_{k+1} \). Until this position information arrives at the observer, the follow-up controller uses the estimated state vector \( \hat{\mathbf{x}} \) of the tracking for the feedback-control. When the position information from the camera according to time \( t_k \) arrives at the observer at \( t_{k+1} \), the actual predicted position at time \( t_{k+1} \) can be estimated again. First of all, the predicted velocity \( \hat{\mathbf{v}}(t_k) \) of the tracking is adapted (\( \hat{\mathbf{v}}_{ad}(t_k) \)). Therefore the primary value \( \hat{\mathbf{v}}(t_k) \) and the velocity \( \mathbf{v}(t_k) \), determined from the last tree measured positions at \( t_k, t_{k-1} \) and \( t_{k-2} \), \( k \geq 3 \), with their according timestamps are used

\[
\hat{\mathbf{v}}_{ad}(t_k) = p\hat{\mathbf{v}}(t_k) + (1-p)\hat{\mathbf{v}}_{ad}(t_k), \quad p = p(\hat{\mathbf{v}}) \in [0,1]. \quad (7)
\]

If the estimated velocity of the charged microdroplet is high, \( \hat{\mathbf{v}}_{ad}(t_k) \) is mainly determined by the primary pre-
dicted one \( p(\mathbf{u}) \to 1 \), because the calculation of the velocity components from measured positions and their timestamps can be very inaccurate due to the possibly high acceleration in the system compared to the difference in time between two images. Now, the actual position is estimated again \( ((\hat{y}_{ad}(t_{k+1}), \hat{z}_{ad}(t_{k+1}))^T) \). Therefore the predicted trajectory between \( t_k \) and \( t_{k+1} \) is added to the measured position \( (y_c(t_k), z_c(t_k))^T \). In addition, the contribution of the reestimated velocity \( \hat{v}_{ad}(t_k) \) is included by the term
\[
(\hat{v}_{ad}(t_{k+1}) - \hat{v}(t_k)) \cdot \hat{v}_{ad}(t_k).
\]
(8)
Also, the actual prediction for the velocity \( \hat{v}(t_{k+1}) \) is adapted
\[
\hat{v}_{ad}(t_{k+1}) = \hat{v}_{ad}(t_k) + (\hat{v}(t_{k+1}) - \hat{v}(t_k)).
\]
(9)

This observer algorithm is very fast because no additional integration steps are required. The effects from an inhomogeneous electric field and an explicit velocity dependent friction force are neglected in the reestimation steps. Fig. 4 shows a simulated trajectory using the feedback control system with the desired trajectory as the dotted line and the calculated droplet trajectory using Runge-Kutta method with a fixed time step of 10 ns as the solid line. In this case of a given circular orbit with an angular frequency of \( \omega = 2\pi \, 1/s \) at a diameter of 1.4 mm, trajectory following is obtained. Other simulations show that this trajectory following can also be reached at angular frequencies of the desired circular orbit up to \( \omega = 2\pi \cdot 50 \, 1/s \).

3 EXPERIMENTAL RESULTS

As conducting liquid a solution of calcium chloride, ethylene glycol, and water is dispensed. The microdroplet is generated using a piezo actuator and during the expulsion process the electrostatic field of the electrode near the nozzle causes the droplet to be charged by induction. In order to determine the amount of induced excess charge carrier on the microdroplet two different methods have been applied. In the direct method, the droplets have been collected by a Faraday cup which was connected to a calibrated, high-sensitive charge amplifier. The electrode arrangement and the applied voltages are determined sufficiently exact. The measured correlation between excess charge carrier on the microdroplet and induction voltage is in good agreement with experimental results using sodium chloride - water solutions [5].

The electrode arrangement and the applied voltages are determined to focus the charged microdroplet in the two dimensional object plane of the camera system. The setup can be extended in the third dimension perpendicular to that plane only by changing the algorithm of calculating the voltages in the following-up controller and the possibility of adjusting the object plane of the camera system. Therefore the trajectory of a charged microdroplet can be freely chosen in a two- or three-dimensional region, only acceleration and the according velocity is limited.

REFERENCES