

# Development of Mn<sub>2</sub>O<sub>3</sub>/SiO<sub>2</sub> nanocomposite by sol-gel route

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## Abstract

Nanocomposite of Mn<sub>2</sub>O<sub>3</sub>/SiO<sub>2</sub> was prepared through a base catalyst assisted insitu sol-gel process, in which Mn<sub>2</sub>O<sub>3</sub> nanocrystals were dispersed in the silica amorphous matrix. The synthesized dried gel, at 373 K, was heat treated at different temperatures and the nanocomposite formation temperature (1023 – 1173 K) was monitored through the XRD study. The size of the dispersed Mn<sub>2</sub>O<sub>3</sub> crystallite in the silica matrix was calculated using Scherer's formula and size of the crystallites was found to be 30 nm. The structure and thermal behavior for the formation of nanocomposite was identified through the FTIR and TG-DTA analysis, respectively.

**Key words:** Sol-gel process; Mn<sub>2</sub>O<sub>3</sub>/SiO<sub>2</sub> nanocomposite; XRD; FTIR; TG-DTA

## 1. INTRODUCTION

Recent research has been mainly focused on the manganese oxide nanoparticles and nanocomposite materials because of their extensive applications in the field of catalysis, electrochemistry, ion-exchange materials, magnetite, sensors, batteries, etc. due to their structural flexibility with novel physical and chemical properties [1-2]. In addition, polymorphous Mn<sub>2</sub>O<sub>3</sub> was proposed as cheap environmental friendly catalyst for carbon monoxide and organic pollutant oxidation and nitrogen oxide decomposition [3-4]. Various structural, electronic and magnetic properties of manganese based oxides were primarily affected by the different oxidation states and moreover, due to the locations of the manganese ions in the unit cell of the oxides. Nanocrystalline manganese oxides show drastic change in their physical and chemical properties compared with their respective bulk materials [5]. Better controlled size and morphology of the manganese oxide nanocrystalline materials can be obtained by the growth of nanocrystals in polymeric/glassy/ceramic matrices, thereby result in the formation the nanocomposite materials [6,7]. Silica is one the most versatile host matrix available in various forms and easy to prepare. Wide variety of glasses and nanocrystalline ceramic materials were synthesized through sol-gel technique, since it has many advantages

such as low temperature synthesis, high homogenous molecular level of mixing, easy to handle and etc. Hence, a base catalyst assisted insitu sol-gel process was used to synthesize uniform dispersed Mn<sub>2</sub>O<sub>3</sub> nanocrystals in silica matrix for the formation of Mn<sub>2</sub>O<sub>3</sub>/SiO<sub>2</sub> nanocomposite and the prepared samples were characterized by XRD, FTIR, TG-DTA.

## 2. EXPERIMENTAL

### 2.1. Sol-gel process

Nanocomposite of Mn<sub>2</sub>O<sub>3</sub>/SiO<sub>2</sub> gel sample was prepared

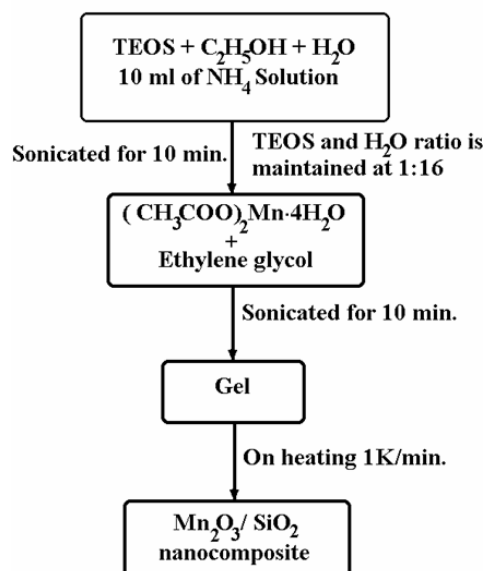


Fig. 1 Flow chart for Mn<sub>2</sub>O<sub>3</sub>/SiO<sub>2</sub> nanocomposite sample preparation by base catalyst assisted sol-gel process.

through a base catalyst assisted insitu sol-gel process for the composition of 10% Mn<sub>2</sub>O<sub>3</sub>-90% SiO<sub>2</sub>, using analar grade precursor chemicals of tetraethylorthosilicate (TEOS), Mn(CH<sub>3</sub>COO)<sub>2</sub>·4H<sub>2</sub>O, ethylene glycol and ammonia solution. The precursor chemicals were mixed according to their respective molecular weight percentages as mentioned above and the synthesis of Mn<sub>2</sub>O<sub>3</sub>/SiO<sub>2</sub> nanocomposite is described in a schematic diagram, as shown in Fig.1. In a typical synthesis, the required amount

of TEOS was dissolved in ethanol and double distilled water and sonicated for about 10 min. Followed by the addition of 10 ml of ammonia solution, as a base catalyst. The TEOS and water ratio was maintained at 1:16. Manganese acetate dissolved in 10 ml of ethylene glycol was then added to the TEOS solution and further sonicated for 10 min. to form a clear gel. The obtained gel was dried at 373 K. Thus dried gel was heat treated from 373 to 1173 K at heating rate of 1 K per min. The entire heat treatment process was monitored by an XRD, FTIR and TG-DTA techniques.

## 2.2 XRD, FTIR and TG-DTA measurements

XRD patterns were recorded for the dried gel and heat treated samples using a PANalytical Xpert PRO diffractometer with Cu  $K_{\alpha}$  as the source radiation of wavelength  $\lambda=1.4158 \text{ \AA}$ . The powdered dried gel and different temperatures heat treated samples were mixed with KBr powder each separately in 1:20 ratio and pelletized using a KBr press to form a thin transparent pellet. FTIR spectra were recorded using a Shimadzu FTIR/8300/8700 spectrophotometer in the frequency range of  $4000 - 400 \text{ cm}^{-1}$  with  $2 \text{ cm}^{-1}$  resolution for 20 scans. The thermal behavior of the dried gel sample was recorded using a Setaram Labsys TG-DTA instrument. The dried gel sample of 3 mg was placed in the alumina crucible and heated at the rate of 10 K per min. from 333 K to 1173 K under oxygen atmosphere.

## 3. RESULTS AND DISCUSSION

### 3.1 XRD

Fig. 2 shows the XRD patterns recorded for the dried gel and the gel sample heat treated at different temperatures from 373 K to 1173 K to form the  $\text{Mn}_2\text{O}_3/\text{SiO}_2$  nanocomposite. From Fig. 2, it is observed that the sample revealed the amorphous nature up to 823 K and further heat treatment result in the growth of  $\text{Mn}_2\text{O}_3$  nanocrystals and precipitate in the amorphous  $\text{SiO}_2$  matrix. The XRD patterns for the samples heated at 1173 K showed a broad reflection centered at  $22^\circ$ , which is a characteristic of the diffraction peak of amorphous  $\text{SiO}_2$  structured matrix. The peaks observed at  $32.9^\circ$ ,  $38^\circ$ ,  $42.8^\circ$ ,  $55^\circ$  and  $65.6^\circ$  for sample heated at 1173 K indicate the complete formation of high crystalline  $\text{Mn}_2\text{O}_3$  dispersed in the amorphous matrix of  $\text{SiO}_2$  to form the nanocomposite material and the XRD pattern was compared and confirmed with the JCPDS (# 078-0390) data of the crystalline  $\text{Mn}_2\text{O}_3$  phases. It is comprehensible that the broad reflection centered at  $22^\circ$  is retained at 1173 K heat treated sample, which confirmed that the  $\text{SiO}_2$  amorphous matrix is retained during the thermal treatment.

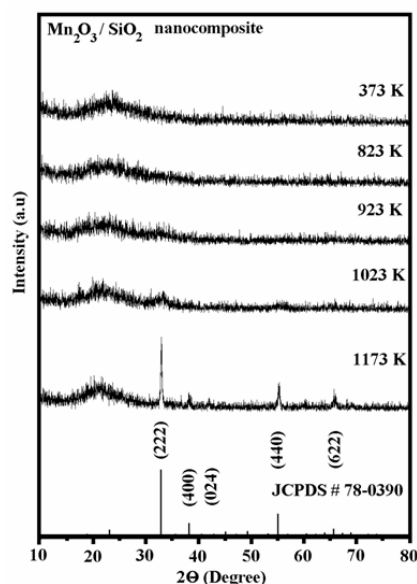


Fig. 2 XRD patterns for  $\text{Mn}_2\text{O}_3/\text{SiO}_2$  nanocomposite heat treated at different temperatures

The formed nanocrystals of  $\text{Mn}_2\text{O}_3$  in the dispersed  $\text{SiO}_2$  amorphous matrix represent the formed nanocomposite. The crystallite size was calculated using Scherer's formula:  $D = 0.9\lambda / (\beta \cos \theta)$ , where  $\lambda$  is the X-ray wave length ( $0.15418 \text{ nm}$ ),  $\beta$  is full width half maximum (FWHM) of the peak. The calculated  $\text{Mn}_2\text{O}_3$  nanocrystals crystallite size is found to be  $\sim 30 \text{ nm}$ . Thus, it can be concluded from the XRD analysis that the formation of  $\text{Mn}_2\text{O}_3/\text{SiO}_2$  nanocomposite occurred at 1173 K.

### 3.2 FTIR

Fig. 3 shows the FTIR spectra recorded for the dried gel and heat treated samples at different temperatures from 373 K to 1173 K. In Fig. 3, the observed major bands are  $3405$ ,  $1620$ ,  $1089$ ,  $955$ ,  $804$ ,  $669$  and  $468 \text{ cm}^{-1}$ . The IR bands at  $3405$  and  $1620 \text{ cm}^{-1}$  are respectively, attributed to stretching and bending vibrational modes of O-H of molecular water and Si-OH stretching of surface silanols hydrogen bond to molecular water [7,8]. The FTIR spectra for heat treated samples showed a decrease in the intensity of the bands at  $3405$  and  $1620 \text{ cm}^{-1}$ , which is due to the removal of molecular water from the sample. The broad band in the range  $1087\text{-}800 \text{ cm}^{-1}$  is associated with the stretching modes of Si-O- and Si-O-Si [7,8]. The FTIR spectra of the dried gel fired at 1173 K showed the complete removal of the band at  $3405 \text{ cm}^{-1}$  indicate that the formed nanocomposite is free from the organic residual. The appearance of bands in the range  $704\text{-}500 \text{ cm}^{-1}$  associated with the vibration modes of Mn-O bonds [9]. The band at  $462 \text{ cm}^{-1}$  corresponds to the deformation mode of Si-O-Si. Thus, the FTIR spectra confirmed that the formation of  $\text{Mn}_2\text{O}_3$  nanocrystalline structure dispersed in amorphous  $\text{SiO}_2$  matrix to form the nanocomposites.

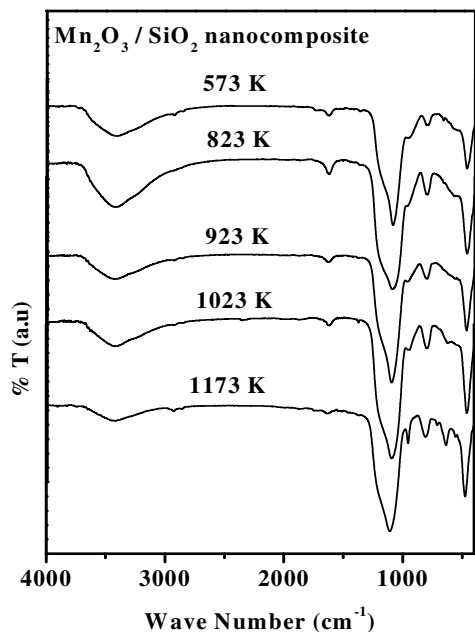


Fig. 3 FTIR spectra for  $\text{Mn}_2\text{O}_3/\text{SiO}_2$  nanocomposite heat treated at different temperatures

### 3.3 TG-DTA

Fig. 4 shows the TG-DTA thermogram of  $\text{Mn}_2\text{O}_3/\text{SiO}_2$  nanocomposite. The observed wide endothermic peak between 330 K and 363 K for the dried gel is due to the evaporation of water molecules and other organic residues existing in the sample, which are evidently confirmed from the FTIR analysis. The exothermic peak observed at 560 K is corresponds to the decomposition of ethylene glycol and the corresponding weight loss is observed in the TG curve.

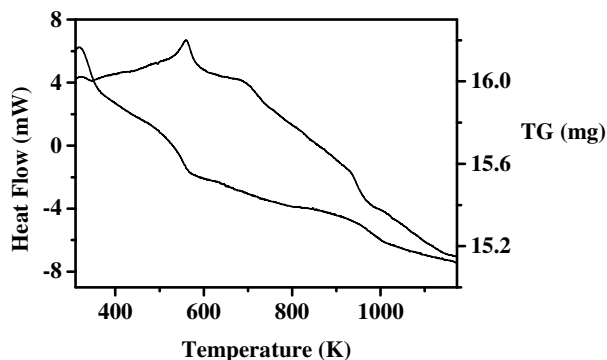


Fig. 4 TG-DTA curve for the  $\text{Mn}_2\text{O}_3/\text{SiO}_2$  sample heated at 333K

The crystallization of  $\text{Mn}_2\text{O}_3$  is observed in DTA curve at 923 K and the crystallization temperature is obviously confirmed from the XRD analysis.

## Conclusion

Nanocomposite of  $\text{Mn}_2\text{O}_3/\text{SiO}_2$  was successfully prepared through a base catalyst assisted insitu sol-gel process. The TG-DTA thermal analysis revealed the crystallization of the sample and the unwanted organic residual removal was confirmed along with the weight loss. The XRD patterns exposed that the  $\text{Mn}_2\text{O}_3/\text{SiO}_2$  gel samples heat treated at different temperatures are found to be amorphous till 823 K. Further heat treatment, XRD patterns revealed the formation of crystallite  $\text{Mn}_2\text{O}_3$  nanoparticles dispersed in the silica amorphous matrix. The calculated crystalline size from the XRD pattern was found to be  $\sim 30$  nm. The FTIR results confirmed evidently the formation of the  $\text{Mn}_2\text{O}_3$  structure together with the  $\text{SiO}_2$  amorphous matrix.

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