

Electrical conductivity studies of nanocrystalline Dy³⁺ doped CaMoO₄ synthesized by sol-gel process

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Abstract

Oxygen ion conducting solid electrolytes have many device applications such as sensors, solid oxide fuel cells, oxygen pumps, electrochemical reactors and steam electrolysis cells. Among these, solid oxide fuel cells (SOFCs) have attracted great attention in electrochemical devices because of their high energy conversion efficiency, little pollution and widely flexible fuel choices. Scheelite type based oxide ion conducting materials like PbWO₄, BaMoO₄, SrMoO₄ having high ion conductivity compared to others and these can be used as electrolyte for intermediate temperature solid oxide fuel cell (ITSOFC) applications. The present work aims to develop nanocrystalline Dy³⁺ doped CaMoO₄ to increase the ionic conductivity for ITSOFC applications. Nanocrystalline dysprosium doped CaMoO₄ samples were prepared by using acrylamide assisted gel combustion process. All the samples were characterized by TG/DTA, XRD, FTIR and SEM techniques. For the sintered dysprosium doped CaMoO₄ crystalline samples, electrical conductivity were evaluated from the analysis of the impedance plots, obtained at different temperatures.

Key words: Acrylamide assisted gel combustion Process, Scheelite type nanocrystalline oxide, XRD, FTIR, SEM, Impedance and Electrical conductivity.

1. Introduction

Generally, Oxygen ion conductors are much imperative samples and can be used in various technological devices such as solid oxide fuel cells, oxygen sensors, electrochemical oxygen pumps, etc. [1-2]. Several families of oxygen ion conductors are being investigated for intermediate temperature solid oxide fuel cells (ITSOFCs) like fluorite type (stabilized ZrO₂, CeO₂ and δ -Bi₂O₃) oxides, pervoskite type (LaGaO₃, BaCeO₃ and SrCeO₃) oxides, brownmillerite type (Ba₂In₂O₃) oxides, aurivillius type (BIMEVOX) oxides, pyrochlore type (Gd₂Zr₂O₇) oxides and scheelite type (PbWO₄) oxides [3-5].

Scheelite type oxides exhibit high ion conductivity, which are comparable with the yttria stabilized zirconia.[6-8] Takao Esaka et al., have investigated the composition dependent of electrical

conductivity for PbWO₄ scheelite type samples and reported the electrical conductivity, $4.2 \times 10^{-2} \text{ Scm}^{-1}$ at 800 °C for Pb_{0.8}La_{0.2}WO_{4.1}. [7] V.Thangadurai et al. prepared ABO₄ (A= Ca, Sr, Ba; B= Mo,W) scheelite type samples and they noticed that the scheelite type samples (PbWO₄, SrWO₄) show the higher electrical conductivity between the temperatures 500 °C to 900 °C [8]. The nanocrystalline metal oxide compounds have the small grain size, which lead to the further increase of ionic conductivity and also the stabilization of high temperature crystal structure. In recent years, nanostructured ceramics have been investigated due to the presence of a large fraction of grain boundaries that can lead to remarkable or enhanced electrical, magnetic, mechanical, optical, sensing and biomedical properties compared with the microstructured samples [9]. Dy₂O₃ is one of the rare earth oxides and it has high mechanical and thermal stability, suitable for glass, optic and ceramic applications [10]. Hence, in the present study, nanocrystalline Scheelite type dysprosium doped CaMoO₄ compounds were prepared by using acrylamide assisted gel combustion process and also all the compounds were characterized by TG/DTA, XRD, FTIR and SEM techniques. Also, for sintered nanocrystalline dysprosium doped CaMoO₄ pellets, electrical conductivity was evaluated from the measured impedance data at different temperatures.

2. Experimental

2.1. Acrylamide assisted gel combustion process

Different compositions of nanocrystalline Dy³⁺ doped CaMoO₄ samples were synthesized by acrylamide assisted gel combustion process using acrylamide and citric acid as fuels. The precursor chemicals (Calcium nitrate, dysprosium nitrate and ammonium molybdate) were taken according to their respective molecular weight percentage. Calcium nitrate is dissolved in distilled water and mixed with citric acid and acrylamide as solution. Dysprosium nitrate solution is prepared by dissolving the required amount of dysprosium nitrate in the distilled water. Ammonium molybdate is added with distilled water and stirred the solution till the transparent solution is

formed. Dysprosium nitrate solution is mixed with the previous Calcium nitrate solution under constant stirring. Half an hour later, ammonium molybdate solution is also added to the previous mixture solution and stirred continuously till the formation of the gel at 80 °C. The prepared gels were dried and heated at various temperatures to form the nanocrystalline dysprosium doped CaMoO₄ samples and are characterized by TG-DTA, FTIR, XRD and SEM techniques.

2.2. Measurement Techniques

The TG-DTA curves of the dysprosium doped CaMoO₄ samples were recorded using TA instruments SDT Q600 V20.5 DTA-TGA thermal analyzer. The fine powdered dried gel sample of ~6 mg was placed in the alumina crucible heated at the rate of 10 °C per minute from 40 °C to 900 °C under nitrogen atmosphere. The fine powdered mixture of calcined gel sample and KBr powder in 1:20 ratio are pelletized using KBr press to form the thin transparent pellet samples, prepared at different calcined temperatures. FTIR spectra were recorded using Shimadzu FTIR/8300/8700 spectrophotometer in the frequency range of 4000 – 400 cm⁻¹ with 2 cm⁻¹ resolution for 20 scans. XRD patterns were recorded for the fine powdered dried gels using panalytical X'pert pro diffractometer with Cu K_α, as the source radiation of wavelength ($\lambda=1.5418 \text{ \AA}$), from 10⁰ to 80⁰. The synthesized nanocrystalline dysprosium doped CaMoO₄ powder samples were pressed into 10mm diameter and 2-3 mm thickness pellets at 5000 kg/cm² using KBr press. The prepared pellets were sintered at various temperatures to perform the electrical characterization of the nanocrystalline dysprosium doped CaMoO₄ samples.

Results and discuss

TG-DTA

Fig. 1. shows the TG-DTA curves of nanocrystalline dysprosium doped CaMoO₄ gel samples. The observed wide endothermic peak between 100 °C and ~150 °C and the simultaneously observed weight losses for the dried gel samples are due to the evaporation of water molecules existing in the sample. The observed exothermic DTA curves at 200 °C and 250 °C respectively are due to the decomposition of citric acid and nitrates from calcium nitrate as well as from dysprosium nitrate. The observed exothermic DTA curves is intensified with the increase of dysprosium content in the CaMoO₄ sample. This may be due to the different binding energies of calcium nitrate and dysprosium nitrate. Doping of dysprosium in the CaMoO₄, increases the total quantity of nitrates in the precursor, which increases the oxidant ratio and helpful for combustion reaction. However, after 600 °C, there is no weight loss is observed in the TG curve, which indicates that there is complete decomposition of organic derivatives

from the sample and the same is also confirmed from FTIR and XRD results.

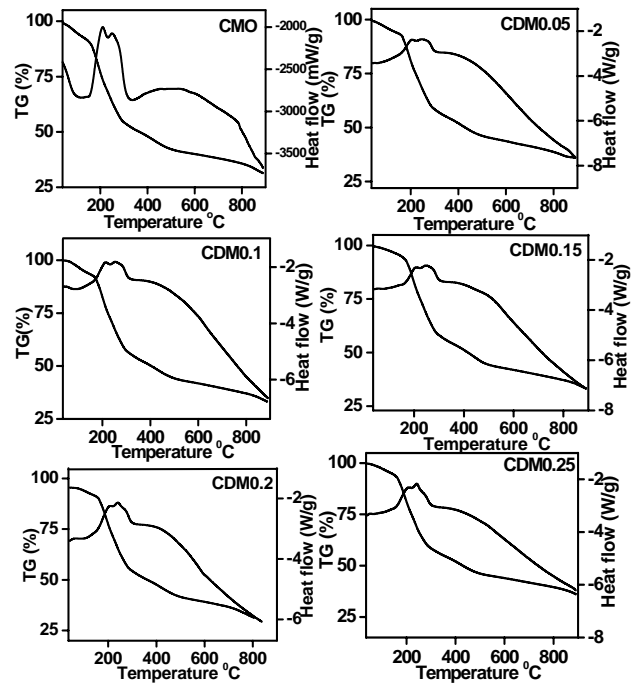


Fig.1. TG-DTA curves of the various compositions of dysprosium doped CaMoO₄ gel samples dried at 60 °C.

FTIR

Fig.2. shows the FTIR spectra of all the compositions of dysprosium doped CaMoO₄ dried gel samples calcined at 900 °C. From the fig.2, the appearance of the IR peak at ~820 cm⁻¹ is attributed to the Mo-O stretching vibration

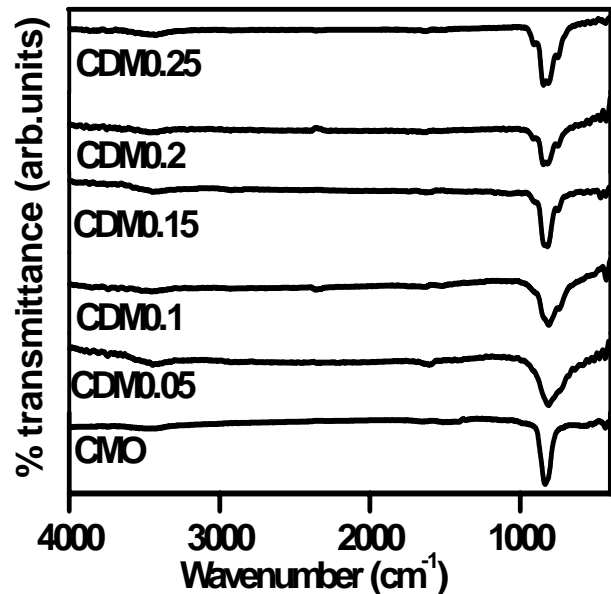


Fig.2. FTIR spectra of all the compositions of dysprosium doped CaMoO₄ dried gel samples calcined at 900 °C.

and also the observed IR band at 746 cm^{-1} is assigned to the Dy-O network formation. When the dopant quantity increases, the defects concentrations increase and hence, at the higher doping compositions, the newly observed IR bands 660 and 450 cm^{-1} are respectively attributed to the formation of Dy-O-Mo and Dy-O-Ca bonds. Further, the formation of phase and microstructure are conformed from XRD and SEM results.

XRD

Fig. 3. shows the XRD patterns of the dysprosium doped CaMoO_4 samples, obtained at $900\text{ }^\circ\text{C}$. The observed crystalline peaks in the XRD patterns are confirmed the formation of the Scheelite type CaMoO_4 crystalline phase, by comparing the obtained XRD peaks with the standard ICDD 01-085-1267 data. The crystallite size of the all the compositions of dysprosium doped CaMoO_4 samples were calculated using Scherrer's formula: $D = 0.9\lambda / (\beta \cos \theta)$, where λ is the X-ray wave length (0.15418 nm), β is full width half.

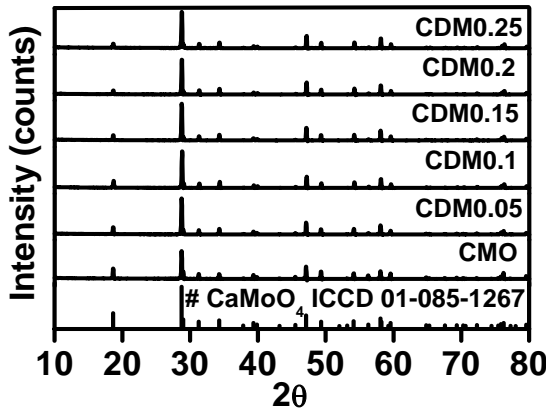


Fig.3. XRD patterns of the various compositions of dysprosium doped CaMoO_4 samples obtained at $900\text{ }^\circ\text{C}$.

SEM measurement

Fig.4. shows SEM image of the particular composition of dysprosium doped CaMoO_4 ($\text{Ca}_{0.95}\text{Dy}_{0.05}\text{MoO}_{4.025}$) powder, obtained at $900\text{ }^\circ\text{C}$. SEM micrograph showed agglomerated spherical particles of $\text{Ca}_{0.95}\text{Dy}_{0.05}\text{MoO}_{4.025}$ powder sample. Their particle sizes are measured and found to be less than 100 nm .

Electrical conductivity studies

At ambient temperature, electrical impedance data are measured for all the compositions of dysprosium doped CaMoO_4 pellet samples sintered at $900\text{ }^\circ\text{C}$. The total resistance obtained from the intercept of the depressed semicircle with the real axis and the total conductivity is calculated using the resistance and the pellet dimensions. In the Dy doped Calcium molybdate samples, the $\text{Ca}_{0.95}\text{Dy}_{0.05}\text{MoO}_{4.025}$ composition showed higher

conductivity and the conductivity versus Dy doped Calcium molybdate compositions is shown in figure 5.

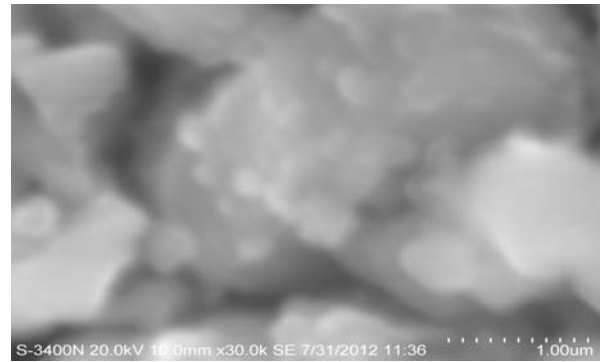


Fig.4. SEM image of dysprosium doped CaMoO_4 ($\text{Ca}_{0.95}\text{Dy}_{0.05}\text{MoO}_{4.025}$) powder obtained at $900\text{ }^\circ\text{C}$.

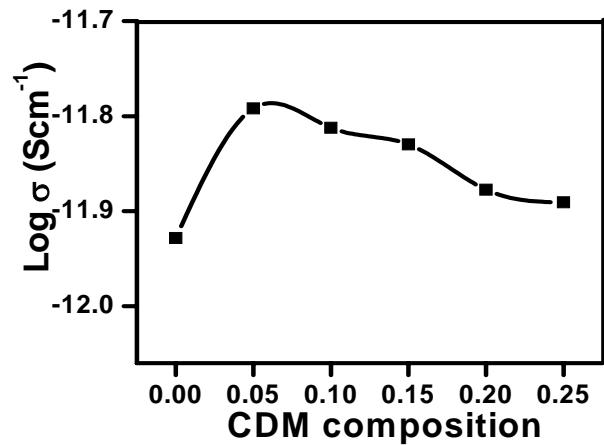


Fig.5. Total conductivity of all the compositions of Dy doped CaMoO_4 samples obtained at ambient temperature.

Fig.6. shows the impedance plots obtained at various temperatures for the nanocrystalline $\text{Ca}_{0.95}\text{Dy}_{0.05}\text{MoO}_{4.025}$ sample. From fig. 6, the two depressed semicircles are observed in the impedance plots, where, large semicircle in the lower frequency region indicates the grain boundary response and the lower semicircle in the higher frequency region indicates the grain interior response of the nanocrystalline $\text{Ca}_{0.95}\text{Dy}_{0.05}\text{MoO}_{4.025}$ sample.

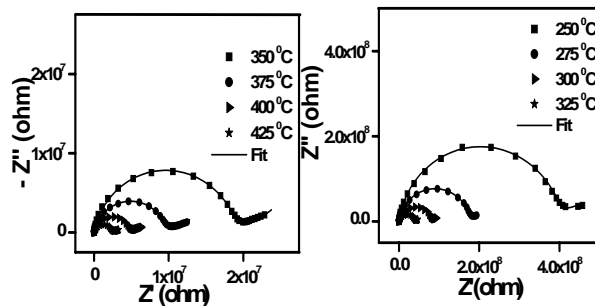


Fig.6. Impedance plots (Z' vs $-Z''$) for $\text{Ca}_{0.95}\text{Dy}_{0.05}\text{MoO}_{4.025}$, obtained at various temperatures.

The total conductivity (σ) [i.e., grain interior conductivity (σ_{gi}) and grain boundary conductivity (σ_{gb})] for nanocrystalline $\text{Ca}_{0.95}\text{Dy}_{0.05}\text{MoO}_{4.025}$ sample is calculated using the formula.

$$\sigma = (t/A) \times (1/R)$$

Where R is the resistance of the sintered pellet, t is the thickness of the sintered pellet and A is the area of the sintered pellet. Fig.7. shows the $\log \sigma T$ vs $1000/T$ plots for the total conductivity of $\text{Ca}_{0.95}\text{Dy}_{0.05}\text{MoO}_{4.025}$ sample pellet sintered at 900°C .

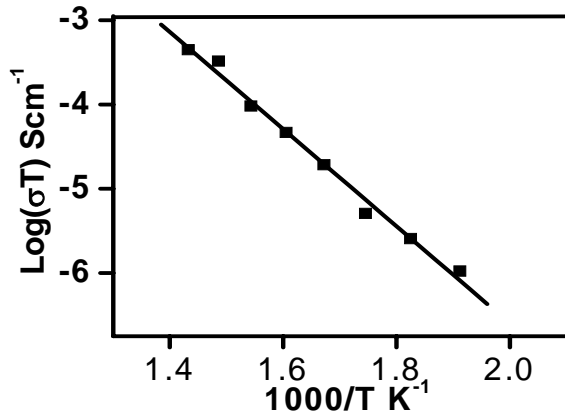


Fig.7. $\log \sigma T$ vs $1000/T$ plots for total conductivity of $\text{Ca}_{0.95}\text{Dy}_{0.05}\text{MoO}_{4.025}$ sintered at 900°C .

The activation energy is calculated from the $\log \sigma T$ vs. $1000/T$ plots of nanocrystalline $\text{Ca}_{0.95}\text{Dy}_{0.05}\text{MoO}_{4.025}$ sample and it is found to be 1.145 ± 0.046 eV for the total conductivity. The observed higher conductivity and activation energy may be due to the formation and also the migration of oxygen ion charge carriers in the nanocrystalline dysprosium doped CaMoO_4 sample ($\text{Ca}_{0.95}\text{Dy}_{0.05}\text{MoO}_{4.025}$).

Conclusion:

Different compositions of the nanocrystalline dysprosium doped CaMoO_4 samples were synthesized by using acrylamide assisted gel combustion process. TG/DTA curves of the dysprosium doped CaMoO_4 samples showed the complete crystallization at $\sim 600^\circ\text{C}$. XRD patterns confirmed the phase of the Scheelite type CaMoO_4 nanocrystalline samples and the crystallite size calculated by using the Scherer's formula, is found to be $< 100\text{nm}$. Formation of MoO_3 is identified by FTIR spectra. SEM micrograph showed an agglomerated spherical particles and their particle sizes are found to be $< 100\text{nm}$. The $\text{Ca}_{0.95}\text{Dy}_{0.05}\text{MoO}_{4.025}$ sample showed the highest conductivity at ambient temperature compared to all other compositions of Dy doped CaMoO_4 samples. The total conductivity of dysprosium doped CaMoO_4 ($\text{Ca}_{0.95}\text{Dy}_{0.05}\text{MoO}_{4.025}$) sample obtained at 425°C is found to be $6.46 \times 10^{-7} \text{Scm}^{-1}$. Also, the $\text{Ca}_{0.95}\text{Dy}_{0.05}\text{MoO}_{4.025}$ sample exhibits higher activation energy. The observed

higher conductivity and activation energy may be due to the formation and also the migration of oxygen ion charge carriers in the nanocrystalline Dy doped CaMoO_4 sample ($\text{Ca}_{0.95}\text{Dy}_{0.05}\text{MoO}_{4.025}$).

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