Michael P. Kelly & Dan Sweetwood

Allied PhotoChemical, Inc 48 N. Airport Road Kimball, MI 48074 www.alliedphotochemical.com

ABSTRACT

The "Problem:" Manufacturers worldwide need:

Return on Investment - True ROI...

Current liquids coatings technology are <u>nearing</u> OBSOLESCENCE: Solvent, Water, 2K, etc....

Current coatings technology such as Water-based, Solvent-based, 2K....<u>Waste and Pollute</u>

These technologies CONSUME:

- Energy Waste a great deal of Energy
- Floor Space Cause in lost Productivity
- > WIP Wasted capital / Locked in capital costs

These technologies EMIT:

Solvents – Pollute the environment

The "Solution:"

UV Technology is "Faster, Smaller, Cleaner"

<u>Faster</u> Line Speed – Increase productivity by 100 – 200% <u>Faster</u> Coating Cure – Less than 2 Seconds / Won't damage substrates

Faster Coating Optimization – Ability to re-claim & re-use / NO Waste

<u>Smaller</u> Floor Space – Reduction in floor space by 80-90% <u>Smaller</u> Work in Process – Reduction in WIP by 80-90% <u>Smaller</u> Energy Costs – Reduction in energy cost by 50-60% Smaller Quality Costs – Reduction in guality cost by 50%

<u>Cleaner</u> – No Volatile Organic Compounds – Good for workers & environment

Cleaner - No Hazardous Air Pollutants - Ditto

<u>Cleaner</u> – No N-vinyl pyrrolidone's – Ditto

<u>Cleaner</u> – Reduced Reporting – Reduction in costs

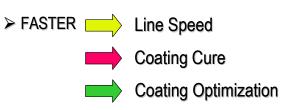




Figure: Continuous Pipe Application

Faster Line Speed delivers:

- ✓ Higher System thru-put
- ✓ Increased production
- ✓ Result: Improved Roie



Figure: Heat sensitive Substrates

Faster Coating Cure:

- ✓ Protect SENSITIVE substrates
- ✓ Increased production
- ✓ Result: Improved Roie

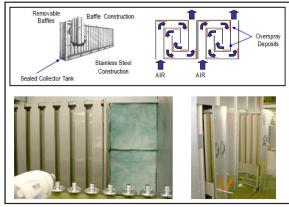


Figure: Reclaim diagram and modules

Faster Coating Optimization:

- ✓ Ability to reclaim/100% solids
- ✓ Increased efficiency up to 98%
- ✓ No set-up of UV coating
- ✓ Result: Improved Roie



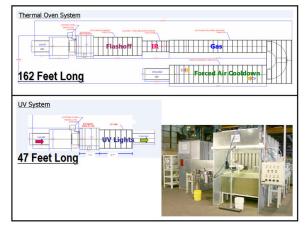


Figure: Thermal Oven V's UV System

Smaller Floor Space:

- ✓ Eliminate any oven
- ✓ No preheating of substrate
- ✓ Example: 162 Ft. V's 47 Ft.
- ✓ Result: Improved Roie



Figure: WIP - Work in Progress

Smaller Work-in-Process:

- ✓ No excess inventory
- ✓ Reduction in inventory costs
- ✓ Eliminates
- ✓ Result: Improved Roie



Figure: Oven and Oven Control Systems

Smaller Energy Consumption

- ✓ No ovens
- ✓ No part pre-heat process
- ✓ No cool down towers
- ✓ Lights: Fast on & off
- ✓ Result: Improved Roie



Figure: Conveyor Systems

Smaller Maintenance Costs

- ✓ Reduction in conveyors
- ✓ Less Oven maintenance
- ✓ Result: Improved Roie



Figure: Material / Quality Issues

Smaller Quality Costs

- ✓ No long conveyor runs
- ✓ Instant cure/Instant inspection
- ✓ No "conveyor line" of bad parts
- ✓ Result: Improved Roie



Figure: Examples of 2 part system

Cleaner / Zero VOC/No HAP, etc.

- ✓ No VOC scrubbers
- ✓ Result: Improved Roie

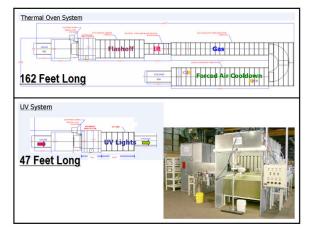


Figure: Thermal Oven V's UV System

Smaller Capital Costs

- ✓ Oven V's UV Light Bank
- ✓ 165 Feet V's 47 Feet long
- ✓ Result: Improved Roie



Figure: Waste and Hydracat pump system

Cleaner / Reduced Reporting

- ✓ No VOC scrubbers
- ✓ Overall reduced reporting
- ✓ Result: Improved Roie



Figure: HMIS / Pictures

Cleaner / Improved Health & Safety

- ✓ Follow UV Safety Guidelines
- ✓ Improvement over Solvents
- ✓ Result: Improved Roie

UV Technology Delivers:

Faster:

- Line Speed
- Coating Cure
- Coating optimization

Smaller:

- ➢ Floor Space
- ➢ Work In Process
- Energy Consumption
- Maintenance Costs
- Capital Equipment Cost
- Quality Costs

Cleaner:

- Zero VOCs, No HAPs/NVPs
- Reduced Reporting
- Improved Health and Safety

